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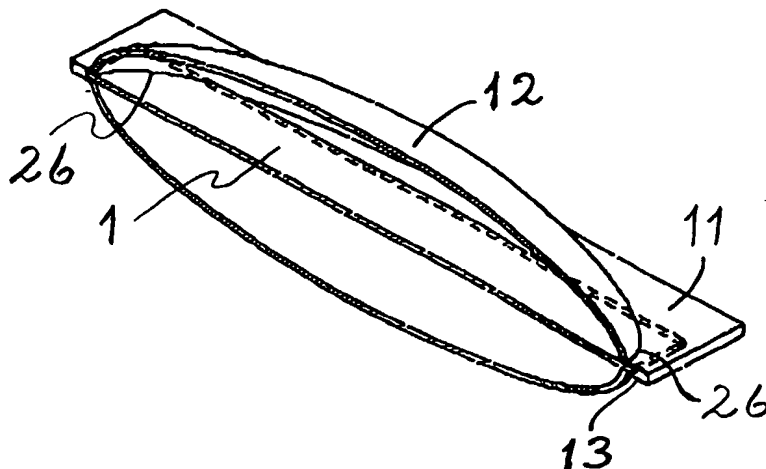
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(54) Title: **PIEZOELECTRIC VIBRATION SENSOR**



(57) **Abstract:** A sensor unit for picking up mechanical vibrations, sound and ultrasound has at least one piezoelectric foil strip (piezo strip) (1; 1'; 1 ") as a sensor element. The piezo strip has signal wires (5) attached thereto for transporting out electrical signals representing vibration, sound or ultrasound that has been picked up. The piezo strip (1; 1'; 1 ") is, at two opposite ends, attached in flat support parts (3; 3'; 13), and at least one further strip (2; 2'; 12) of for instance plastic material is attached in the same support parts to extend in curved-out fashion along the piezo strip, thereby to provide at least one space between the strips. Several sensor units can be mounted together in a frame to constitute a sheet with a sensor matrix. Such sensor matrices can be used in computer assisted auscultation on patients, or for sensing in order to prepare a

vibration analysis of machine and construction parts.

WO 03/087737 A1

PIEZOELECTRIC VIBRATION SENSOR

The present invention relates in general to sensing of mechanical vibrations,
5 possibly in the form of sound or ultrasound, by means of one or several sensor
units having a piezoelectric foil as a signal-delivering element. More in particular,
the invention relates to a sensor unit of the general type stated in the preamble of
the appended claim 1. In further aspects, the invention relates to a vibration
detector array of the general type stated in the preamble of claim 12, and a
10 vibration detector array of the general type stated in the preamble of claim 14.
Finally, the invention relates to uses of such vibration detector arrays.

Particularly within the art of auscultation, i.e. the art concerning listening for
sounds generated in living bodies, for instance heart sounds, many different
15 sensor types have been developed for use by e.g. a doctor, for examination
purposes. In this connection, it is referred to previous patent publications regarding
auscultation and sensor technology belonging to the owner of rights to the present
invention, see for instance Norwegian patents 300250, 304870 and 306926. The
present invention is primarily directed to this type of examination, and aims
20 particularly at being able to prepare a mapping of an area in a living body on the
basis of a matrix investigation, i.e. sound/vibration picked up by plural sensors, is
converted to separate signals to be led into a computer that provides
systematizing of the sound/ultrasound image in order to prepare a composite
mapping of the sound that is received from a large area, for instance an area of
25 the back of a person, or a chest area.

But, in addition to the above, there are also industrial areas of use. For instance, it
is possible to undertake a vibration analysis of underlying structures by means of a
sensor matrix laid down on a metal surface of a machine construction or similar.

30

However, the invention does not concern signal processing or algorithms in
connection therewith, but deals with special sensor elements intended to be
included in larger sensor groups or arrays, possibly sensor matrices, and the
composition of such sensor groups.

Hence, in a first aspect of the present invention there is provided a sensor unit for picking up mechanical vibrations, sound and ultrasound, having at least one piezoelectric foil strip (piezo strip) as a sensor element, the piezo strip having signal wires attached for exporting electric signals representing vibration, sound or ultrasound being picked up. The sensor unit in accordance with the invention is characterized in that the piezo strip is, at two opposite ends, held in flat support parts, and in that at least one further strip of e.g. plastic material is held in the same support parts so as to extend in a curved manner along the piezo strip, thereby to provide at least one space between the strips.

In a preferred embodiment of the invention, the support parts are separate support pieces having holding details for the strips, for instance pockets.

In another preferred embodiment, the sensor unit comprises two such further strips, one outside each flat side of the piezo strip.

The further strip/strips may be a little stiff, and will then automatically tend to stretch the piezo strip. Also, the further strip/strips may be held loosely in at least one of the support parts, by being inserted into a pocket.

In an important embodiment of the invention, the space between the piezo strip and the further strip is occupied by a substance with the ability to transfer pressure, for instance a silicon substance, the piezo strip and the further strip being substantially symmetrically curved outwards centrally to bound the substance.

In another embodiment of the invention, the support parts are constituted by welding rims for a bubble consisting of two semi-ovoid foil pieces, and the at least one further strip constitutes at least one of the two foil pieces. The piezo strip may then be arranged outstretched in the space right in between the two foil pieces. In addition, the piezo strip may be attached along the whole welding rim, thereby to constitute a boundary between two closed spaces. At least one of the two closed spaces may be filled by a substance having the ability to transfer a pressure. One

of the substances may have a hardness value of the same magnitude as body tissue in an area in and under the skin in a topical listening area on a human body or animal body.

5 In another aspect of the invention there is, as mentioned in the introduction, provided a vibration detector array comprising a number of sensor units arranged in a substantially plane $a \times b$ -matrix with a units along one direction and b units along a perpendicular direction in the plane, and with separate signal wires going out from each separate sensor unit. The vibration detector array according to this
10 aspect of the invention is characterized in that each sensor unit is constructed such as stated in any one of the above embodiments that do not relate to a bubble shape, and that each sensor unit is attached in a common surrounding frame.

The frame may then be designed with b parallel openings, in which openings a
15 sensor units are mounted by means of a common support piece constituting a boundary edge for each opening, for one end of the a sensor units, while the other end of each one of the a sensor units hangs freely in the opening.

In accordance with a further aspect of the invention, there is provided a vibration
20 detector array comprising a number of sensor units arranged in a regular and substantially plane configuration, and with separate signal wires going out from each separate sensor unit. The vibration detector array according to this aspect of the invention is characterized in that each sensor unit is such as stated in one of the above mentioned embodiments with bubble design, and that a plurality of
25 bubbles are arranged in close juxtaposition, with welding rims that are common for neighbour bubbles.

In accordance with even one further aspect, the present invention comprises a use
of at least one vibration detector array such as stated in the previous sections, as
30 a part of a piece of clothing that can be worn by a person for carrying out a mapping auscultation examination.

A further aspect of the invention comprises a use of at least one vibration detector array such as stated in the previous sections, as a mat or a belt for industrial

vibration pickup analysis, the mat/belt being equipped with suitable means for attachment.

In the following, the invention shall be described in closer detail by going through some exemplary embodiments, and in this connection it is referred to the appended drawings, of which

Fig. 1 shows a basic embodiment of a sensor unit in accordance with the present invention, as seen laterally in cross section with a piezo-foil strip and a plastic strip,

Fig. 2 shows, in a corresponding manner as in Fig. 1, an embodiment having a central piezo-foil strip and plastic strips on both sides of the piezo-foil,

Fig. 3 shows, in a corresponding manner as in Figs. 1 and 2, an embodiment with a plastic foil strip together with an outwardly curved piezo-foil strip and a silicone substance between the foils,

Fig. 4 shows, in a top view, an example of the appearance of a sensor unit in accordance with one of Figs. 1 and 2,

Fig. 5 shows an example of attachment of strip ends in an end piece for a sensor unit, enlarged and in a view from the side,

Fig. 6 shows how a number of sensor units may be arranged in matrix shape in a frame,

Figs. 7a and b show an alternative manner of attachment for sensor units in a frame,

Fig. 8 shows an embodiment with a sensor unit of bubble type, with a piezo-foil strip centrally arranged and air inside the bubble, in a perspective view and with one half of the bubble cut away,

Fig. 9 shows, in the same manner as Fig. 8, an alternative bubble embodiment with a substance on one side of the piezo-foil strip and air on the other side,

Fig. 10 shows another bubble alternative with substances on both sides of the piezo-foil strip,

Figs. 11a and b show sheets containing bubble collections,

Fig. 12 shows, in a sectional side view, a bubble sheet with extra equipment in the form of an inflatable sound barrier pad and external cladding sheets,

Fig. 13 shows, sketch-like, how bubble sheets or sensor unit matrix frames can be arranged in pieces of clothing, and

Fig. 14 shows a belt-shaped sensor mat for industrial applications.

5 In Fig. 1 appears a first and basic embodiment of the invention, namely a sensor unit with a piezoelectric foil strip 1 that is attached at both ends in flat support parts 3 that constitute end pieces. Another strip 2 extends along piezo strip 1, and in the embodiment shown, strip 2 is a little longer than piezo strip 1, so that strip 2 bulges a little outward centrally. Strip 2 can be attached fixedly at both ends in the support
10 parts 3 also, but they may equally well simply be inserted into a pocket (6, see Figs. 4 and 5) in the support parts, at both ends or at one end.

The piezo-foil strip 1 may for instance have external measure $6 \times 1 \text{ cm}^2$, these values not constituting any limitation, and the foil itself may be delivered off the
15 shelf. A typical foil thickness may be in the range $28\text{-}56 \text{ }\mu\text{m}$, however these values shall not constitute any limitation.

The further strip 2 may also be a thin foil, preferably a foil that is a little stiff, unless the space between the two strips 1, 2 is occupied by a substance (see below).
20 Such a foil strip 2 can be made of a plastic material, possibly a rubber material, a thermo foil, a textile material or another material.

The mode of operation for the sensor unit is that the further strip 2 is brought to engagement with the surface of a body to be listened to, and sound/vibrations in
25 the body may then propagate to the piezo-foil 1 in two ways, depending inter alia on the stiffness of the further strip 2. Firstly, sound/vibration may propagate right through the further strip 2 to reach piezo strip 1 directly, and secondly, vibrations that are transmitted to a stiff further strip 2, may cause a vibrating tension in piezo strip 1 via the support parts 3, which support parts are then vibrated toward each
30 other and apart by strip 2. For instance when listening to machine parts, it is possible to use a rather stiff and curved aluminium plate of e.g. 1 mm thickness as strip 2 in the sensor unit. (Numerical values and material specifications are stated only as non-limiting examples.)

Signal wires from piezo strip 1, i.e. one wire from each side of the piezo-foil, are taken out through a support part 3. In the embodiment shown, the support parts 3 are relatively stiff, flat and made from an electrically insulating material, for instance a casting material like plastic (for example polyurethane), glue, or stiff cardboard, gore-tex, plaster/tape, possibly two metal layers with insulation there-
5 between. Piezo-foil strip 1 is attached to a support part 3 by clenching, gluing or attaching in a similar manner, two flat parts of the support part, with the piezo-foil pinched therebetween.

10 In Fig. 2 appears a second embodiment of the sensor unit in accordance with the invention. The only difference relative to the embodiment shown in Fig. 1, is the provision of an extra strip 2' on the other side of piezo strip 1, in such a manner that the configuration becomes symmetrical if strips 2 and 2' are made from the same material and have the same length. However, this embodiment shall not be
15 limited to a symmetrical construction, but with a symmetrical configuration, any one of the two sides of the sensor unit can be chosen for engagement with the body to be listened to. It is also obtained that piezo strip 1 can be tensioned by applying a pressure to the outer strip (e.g. 2') that does not engage the body to be listened to.

20 In Fig. 3 appears a somewhat different variant of the sensor unit in accordance with the invention. In this case, a piezoelectric foil strip 1' and a further foil strip 2 are both fixedly fastened in support parts 3, and in between them a silicone substance 4 has been loaded, to keep the two foils 1', 2 apart such as shown in
25 the drawing. The silicone substance can be replaced by some other substance having at least an equally high viscosity and similar pressure transmission characteristics, i.e. a substance that is equally solid or an even more solid substance.

30 It must be noted that in the embodiments as shown in Figs. 1, 2 and 3, the sensor units are, as a starting point, open at the sides, i.e. in a direction out of and into the drawing sheet. This means that in the embodiment of Fig. 3, the substance 4 must be sufficiently solid not to flow out at the sides of its own accord. (In the embodiments in Figs. 1 and 2, there is only air between the strips.) But the

embodiments of Figs. 2 and 3 will also lead in a natural manner to closed embodiments, i.e. bubble-shaped embodiments that will be discussed below.

In Fig. 4 appears a sensor unit in accordance with Fig. 1 or Fig. 2 in a view from above, and the same reference numerals are still used for the same elements. Reference numeral 5 designate signal wires going out from the piezo strip, reference numeral 6 designates insertion pockets for further strips 2, 2', and fastening areas for piezo strip 1 are designated by reference numeral 7.

Fig. 5 shows, enlarged, a support part 3 with insertion pocket 6, fastening area 7 and strips 2 and 2' entering pocket 6. In this embodiment appear two piezo strips 1 that enter support part 3 and are fixed in area 7. The purpose of using several piezo strips at the same time, is to change the capacitance and to obtain other signal strength values.

As mentioned in the introduction, a main purpose of the sensor unit in accordance with the invention is to constitute part of larger groups of such units. Fig. 6 shows one example among many possible ones, both with regard to number and array structure, of arrangement of a number of sensor units in a two-dimensional array 10, for use in computer-assisted auscultation, with sound recording from a body through a large surface area. In the example, a frame 8 appears, in which frame 30 sensor units in accordance with one of the previously mentioned embodiments, are arranged in a regular 5 x 6 matrix array. In the shown embodiment, each sensor unit has an end with a separate support part 3 "hanging freely" in an open space in the frame, while all six sensor units in one such open space are attached to one and the same elongate support part 3' that constitutes a cross-arm internally in frame 8. Hence, frame 8 contains four internal cross-arms 3' of this type, and additionally, the lower frame edge is also a common support part 3' of this type for six sensor units. It appears also that signal wire pairs 5a, 5b, 5c exit along the support parts 3', i.e. one pair from every single sensor unit.

Such a sensor array sheet 10 can be laid engagingly toward a surface to be listened to, or attached thereto, or it can be sewn or welded into a garment or a

garment part that is suitable to be slipped onto or attached to the body of a patient for auscultation examination, see Fig. 13.

In Figs. 7a and 7b appears an embodiment that is a little different from the
5 embodiment shown in Fig. 6, namely in the fact that each sensor unit is attached fixedly to frame 8' at both ends, i.e. the support parts 3' are in this case common "everywhere" to six sensor units arranged in a row. Thus, in Fig. 7a appears one such row of sensor units in accordance with one of the previously mentioned embodiments, however in this case with common support parts 3' at both sides.

10 For the rest, the reference numerals in Fig. 7a designate elements in a corresponding manner as previously. In Fig. 7b appears a complete frame 8' merely with indications (actually insertion pockets 6) of seating locations for single sensor units in the frame. Hence, in this case the piezo strip of every sensor unit will be attached fixedly to the frame at both ends.

15 In the embodiment appearing in Fig. 6, i.e. with sensor units that are free at one end, an outer pressure will be necessary to provide good signals from the listening object. In comparison, the embodiment shown in Fig. 7 provides a frame-bound support of single sensors, and it can be used with precision for monitoring a
20 certain area, since the sides of the frame represent the pressure (i.e. through the selected pressure of the frame sides against the surface of the listening object when the frame is attached/fastened).

As previously mentioned in connection with Figs. 2 and 3, there is not a long
25 distance to an alternative embodiment that is of a type that is closed laterally. In Figs. 8, 9 and 10 appear alternative but related embodiments of sensor units in accordance with the invention, which sensor unit embodiments are suitable to constitute parts of larger "bubble sheets". A sensor unit of the simplest bubble type appears in Fig. 8, i.e. Fig. 8 shows a cut bubble in a perspective view. The bubble
30 consists of two distended (inflated) bubble halves 12 meeting along a welding rim 26 that defines an oval/elliptical opening in a plane sheet 11. A piezo strip 1 of the same type as mentioned previously, is attached at its two ends in welding rim areas 13 in sheet 11, and extends across the oval/elliptical opening in the sheet. Hence, above and below the opening in sheet 11, which opening contains a cross-

over piezo strip 1, curved strips 12 rise in the form of bubble halves delimiting a closed space surrounding the piezo strip 1. Inside the space there is air or possibly some other gas.

5 In Fig. 9, a substance 9 has been brought in at one side of piezo strip 1 in a bubble shaped similarly as in Fig. 8, and in a similar manner as in Fig. 3. Further, in Fig. 10 substances 9, 9' have been laid in at both sides of the piezo strip. The substances may be silicone substance, a gel, rubber or a metallic material. (In the last mentioned case, it must be mentioned that it is not possible to use an
10 electrically conducting substance on both sides of the piezo strip, because of the possibility of short-circuiting the piezo foil.)

As previously mentioned, the substances should not be too "thin", so that they will stay at respective sides of the piezo strip even though the strip does not divide the
15 bubble space in two closed halves. It should be noted, however, that the piezo strip may be shaped with a lateral extension in the central part, in order to cover better the sheet opening (see the shape in Fig. 11b). At the set-out, the central area of the piezo strip must be free, in order to obtain a good signal from the strip. Therefore, attachment of the strip 1 to the side edges can normally not be made
20 without at the same time having precise control over the elastic characteristics of the bubble wall. But in such an embodiment, it will be possible to separate the two substances completely, and then it will be possible to use also more "thin" substances, possibly also different gases at each side of the piezo strip.

25 In Fig. 11a appears an assembly of single bubble sensor units in a sheet 11 of larger size, however not larger than two by three bubbles. Fig. 11b shows an equally large bubble sheet 11, in which the separate piezo strips 1" have an extended central part with a side edge 14 that curves out toward the side edge of the opening/the bubble wall. But a small clearance remains between strip 1" and
30 the bubble wall in this case.

In Fig. 13 appear two examples of garments or garment-like units, into which unit bubble sheets or sensor matrix sheets can be built-in. A person 21 in the figure wears in an upper position a vest 22 having a bubble sheet or a sensor matrix

sheet 23 attached therein, and another embodiment in the form of a thigh bandage 24 is also equipped with a matrix 25 of sensor units. This may be a matter of auscultation regarding heart or lung function using vest 22, and of listening to an artery with bandage 24. A gathering cable (not shown) will carry signals to a (not shown) computer that interprets the signals and generates a suitable display. Simpler types of garment can be of interest, it is for instance possible to provide mat or belt shaped garments that has a sensor bubble or sensor matrix sheet across a substantial part of its surface. Such mat/belt shaped garments may then have attachment means in the form of elastic areas with velcro.

Fig. 12 shows, in a sectional view through a bubble sheet, various extra equipment that is possible and that may be of interest in connection with auscultation examinations. Reference numeral 20 designates the topical listening object. A sound-transparent material, for instance silk fabric, synthetic fabric, cloth, is shown by reference numeral 15, and forms a surface between the actual bubble sheet 11 and the object 20. On the outside (underside) of the bubbles, inflatable/fillable pads or fields 18 are arranged, with a valve 19. A number of bubbles can be covered by such a pad, which has for its purpose to provide shape adaptation against a body or similar. Reference numeral 17 designates a noise barrier layer. This may relate to screening against incident electromagnetic radiation, and electrically conductive material is then used, but it may also be of interest to screen against external sounds/vibrations, and then a sound-absorbing substance will be used, for instance felt or similar. It may be of interest to use both types of screening at the same time. Finally, layer 16 constitutes an outer cover, which may be related to design, and which may consist of for instance a textile, oil skin, gore-tex or other material.

As regards types of substance that should possibly be used in bubble sheets, an embodiment of interest would be that the bubbles in the half that faces e.g. a body part to be listened to, contains a substance having hardness (i.e. "Shore"-number) adapted to the hardness of the body tissue in and just under the skin, in order to obtain adaptation with regard to acoustic impedance. In the outer half of the bubbles, air might be chosen. Such a configuration makes it easier to separate sound (noise) received from the surroundings, from the signals of interest.

In Fig. 14 appears an example of an industrial "belt" or "mat" embodiment of a sensor matrix sheet or bubble sheet, actually a bubble sheet has been drawn in the shape of a belt 27. Belt 27 is equipped with an attachment means 28 which in this case is an elastic area with velcro, but attachment means in the form of bands, hooks, buttons etc. can be provided in topical cases. The belt/mat shall be strapped down to a construction part in order to make it possible to listen through an engagement surface, with regard to sound/vibration analysis of underlying structures.

Finally, it should also be mentioned that the possibility exists to provide sensor matrix sheets and bubble sheets with a further combination effect with regard to auscultation examination of a patient. It will actually be possible to combine in electrodes for engagement directly against the skin surface of a patient, for instance on 5-6 special sensor elements among 40-50 elements in a sheet, in order to make a simultaneous ECG examination. This means then that, as previously mentioned, the strip 2 in these special sensor units may be of metal, and connected in a special manner for transporting out electrical signals received from the body. In the case with bubbles, the special sensor bubbles intended for ECG, may then have metallization or through-going electrodes for contacting the skin. In the previously mentioned case with an electrically conductive substance in one half of a bubble, further transport of a signal may then possibly be effected through this conductive substance, or separate wiring may be arranged.

C L A I M S

1. Sensor unit for picking up mechanical vibrations, sound and ultrasound,
with at least one piezoelectric foil strip (piezo strip) (1; 1'; 1'') as a sensor element,
5 said piezo strip having signal wires (5) attached thereto for transporting out
electrical signals representing vibration, sound or ultrasound picked up,
c h a r a c t e r i z e d

- in that said piezo strip (1; 1'; 1'') at two opposite ends is held in flat support
parts (3; 3', 13), and

10 - in that at least one further strip (2; 2'; 12) of e.g. plastic material is held in
the same support parts so as to extend in a curved manner along said piezo strip
and provide at least one space between the strips.

2. The sensor unit of claim 1,
15 c h a r a c t e r i z e d i n t h a t the support parts are separate support pieces
(3) with holding details (6) for the strips, e.g. pockets.

3. The sensor unit of claim 1,
c h a r a c t e r i z e d by two such further strips (2, 2'), one outside each surface
20 side of said piezo strip (1).

4. The sensor unit of claim 1, 2 or 3,
c h a r a c t e r i z e d i n t h a t said further strip(s) (2, 2') is/are a little stiff,
thereby automatically tending to tension said piezo strip (1).

25 5. The sensor unit of claim 4,
c h a r a c t e r i z e d i n t h a t said further strip(s) (2, 2') is/are attached
loosely to at least one of the support parts (3), by being inserted into a pocket (6).

30 6. The sensor unit of claim 1,
c h a r a c t e r i z e d i n t h a t the space between said piezo strip (1') and said
further strip (2) is occupied by a substance (4) having the ability to transfer
pressure, e.g. a silicon substance, said piezo strip (1') and said further strip (2)

being substantially symmetrically curved outward in a central area to bound said substance (4).

7. The sensor unit of claim 1,

5 characterized in that said support parts are constituted by welding rims (13) for a bubble that consists of two semi-ovoid foil pieces (12), and that said at least one further strip constitutes at least one of said two foil pieces.

8. The sensor unit of claim 7,

10 characterized in that said piezo strip (1; 1'') is arranged outstretched in the space midway between the two foil pieces (12).

9. The sensor unit of claim 8,

15 characterized in that said piezo strip additionally is attached along the whole welding rim and thereby constitutes a boundary between two closed spaces.

10. The sensor unit of claim 8 or 9,

20 characterized in that at least one of the two bubble halves separated by said piezo strip (1; 1'') is filled by a substance (9; 9') with the ability to transfer pressure.

11. The sensor unit of claim 10,

25 characterized in that one of the substances (9, 9'') has a hardness value of the same magnitude as body tissue in an area in and under the skin of a topical listening area of a human body or animal body.

12. Vibration detector array comprising a number of sensor units arranged in a substantially plane $a \times b$ matrix with a units arranged along one direction and b

30 units in a perpendicular direction in the plane, and with separate signal wires (5a, 5b, 5c) leading out from each separate sensor unit,

characterized in that each sensor unit is such as stated in any one of the previous claims 2-6, and that each sensor unit is attached in a common surrounding frame (8).

13. The vibration detector array of claim 12,
characterized in that said frame (8) is constructed with b parallel
openings in which a sensor units are mounted by means of a common support
5 piece (3') which constitutes a boundary edge for each opening, for one end of said
a sensor units, while the other end (3) of each one of said a sensor units hangs
freely in the opening.

14. Vibration detector array comprising a number of sensor units arranged in a
10 regular, substantially plane configuration, and with separate signal wires leading
out from each respective sensor unit,
characterized in that every sensor unit is such as stated in one of the
previous claims 7-11, and that a number of bubbles are placed in close
juxtaposition, with welding rims that are common for neighbour bubbles.

15. Use of at least one vibration detector array such as stated in claim 12, 13 or
14, as part of a garment (22; 24) which a person may wear for carrying out a
surveying auscultation examination.

20 16. Use of at least one vibration detector array such as stated in claim 12, 13 or
14, as a mat or a belt (27) for industrial vibration pickup analysis, said mat/belt
being equipped with suitable attachment means (28).

Fig. 1

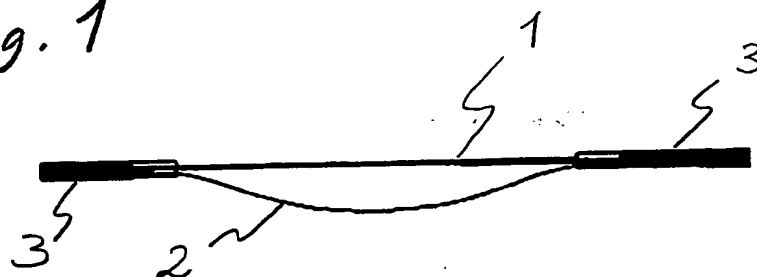


Fig. 2

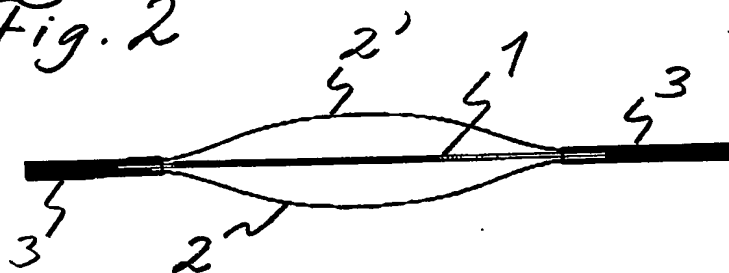
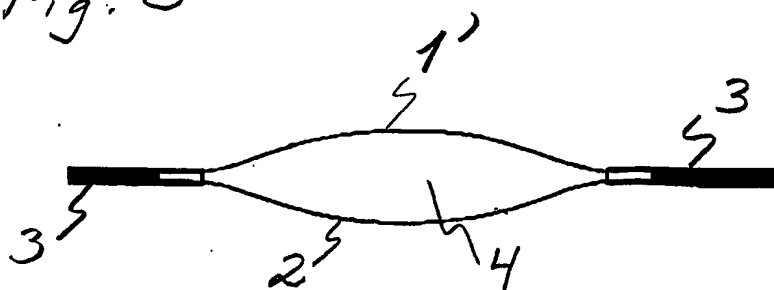


Fig. 3



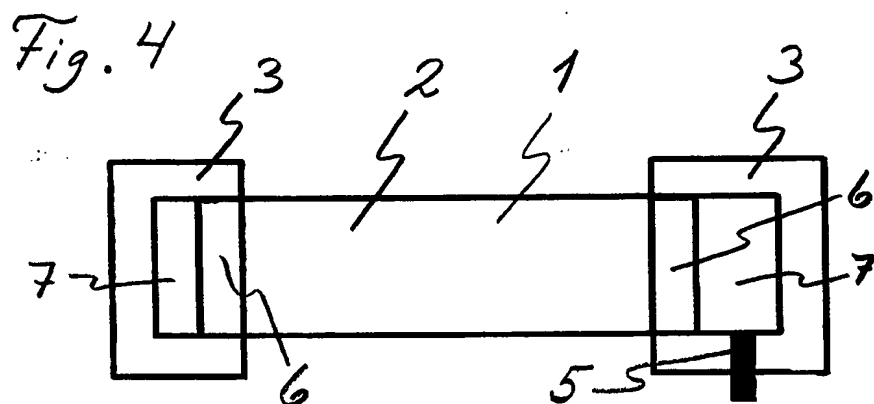
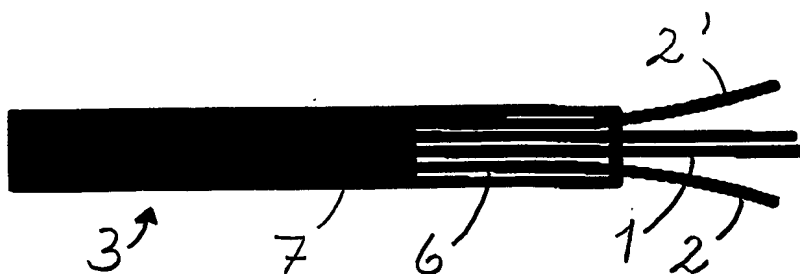
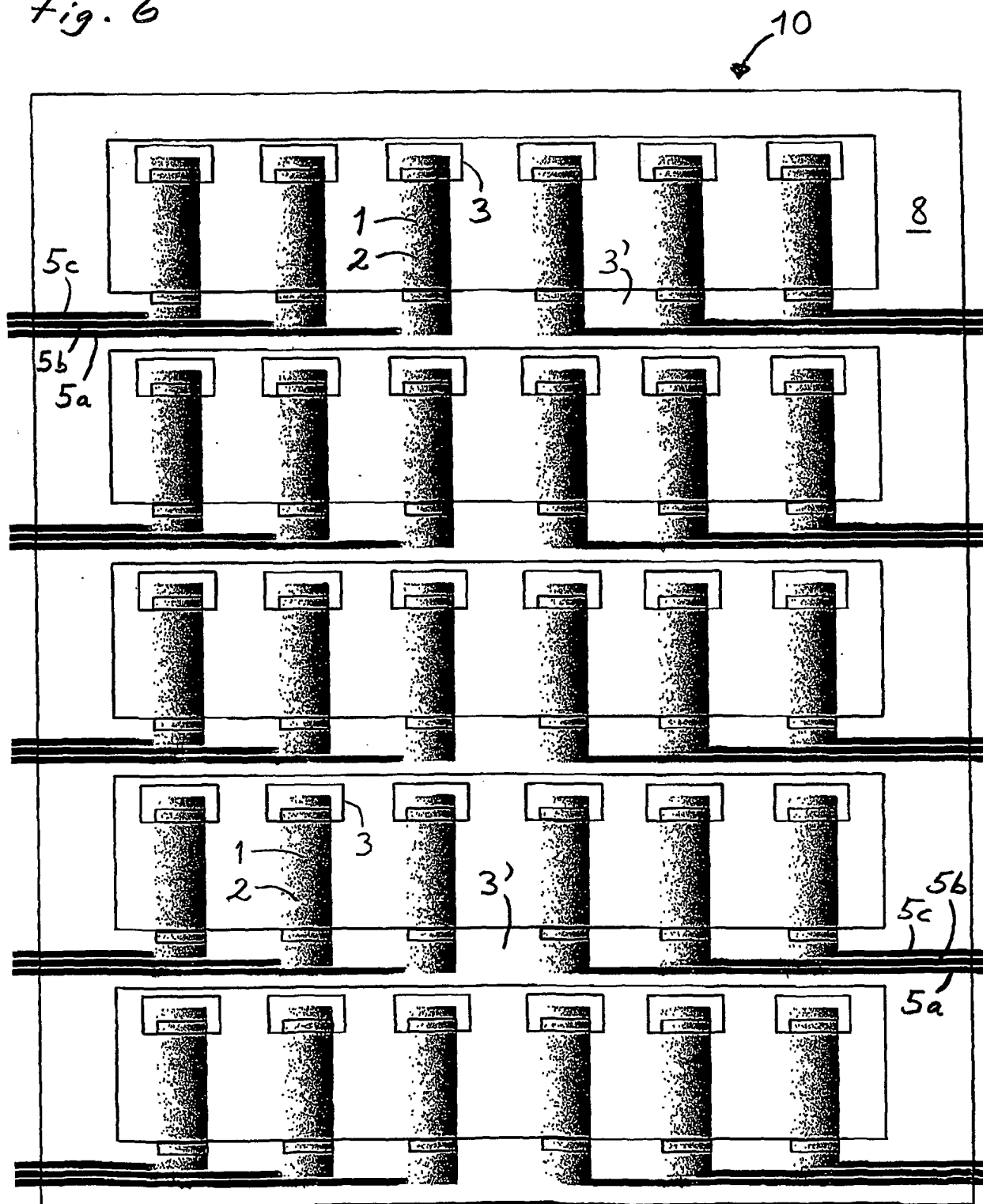


Fig. 5



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Fig. 6



4/7

Fig. 7a

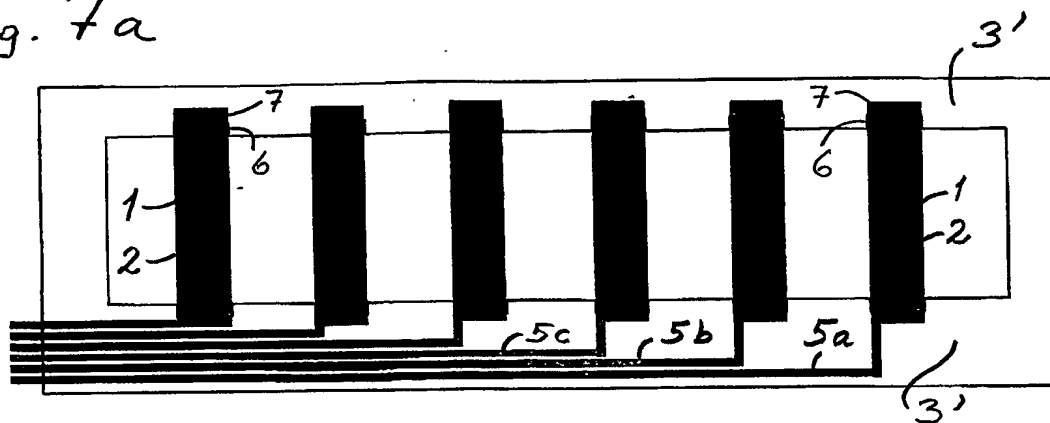
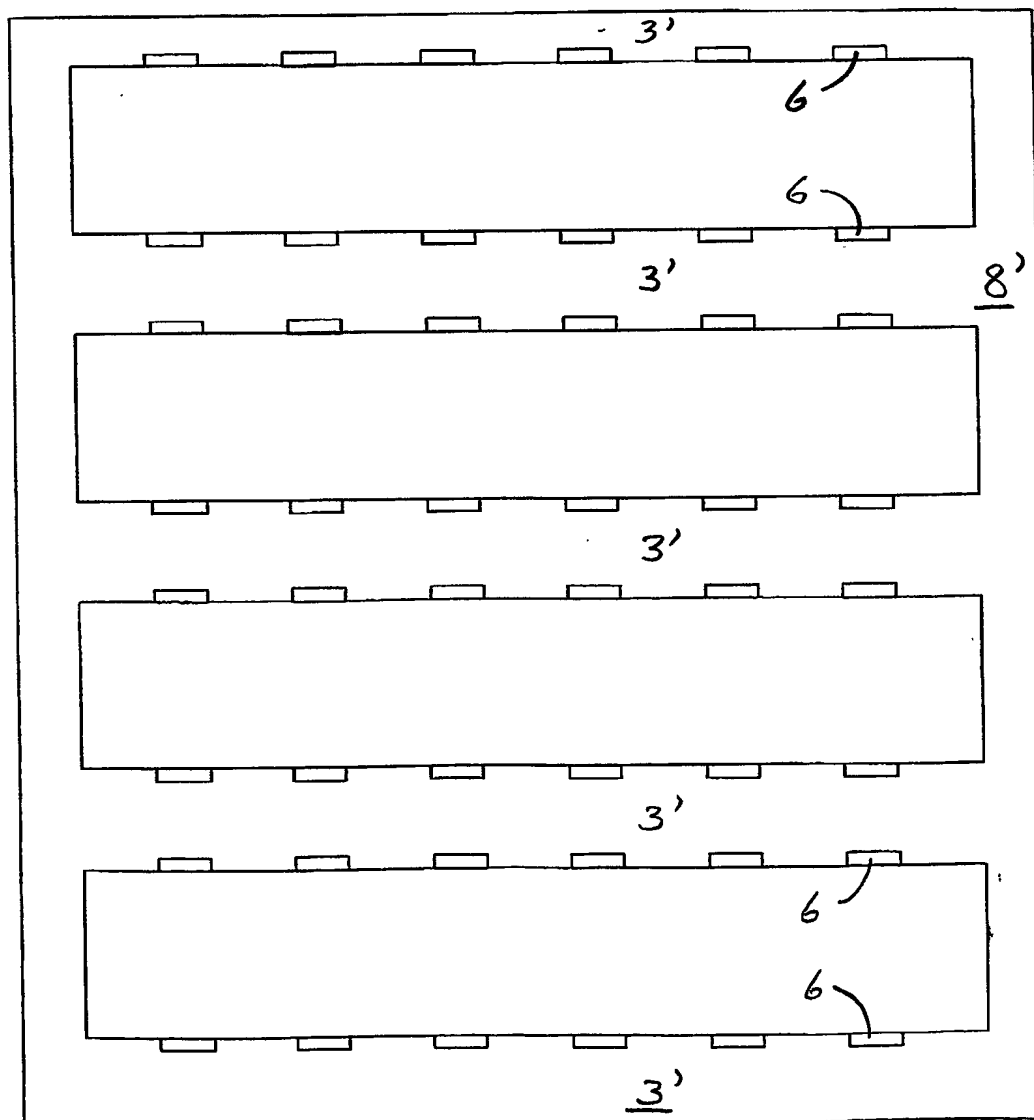
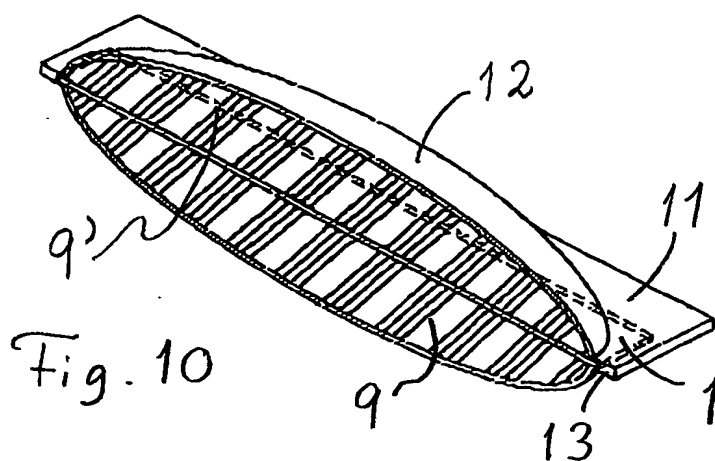
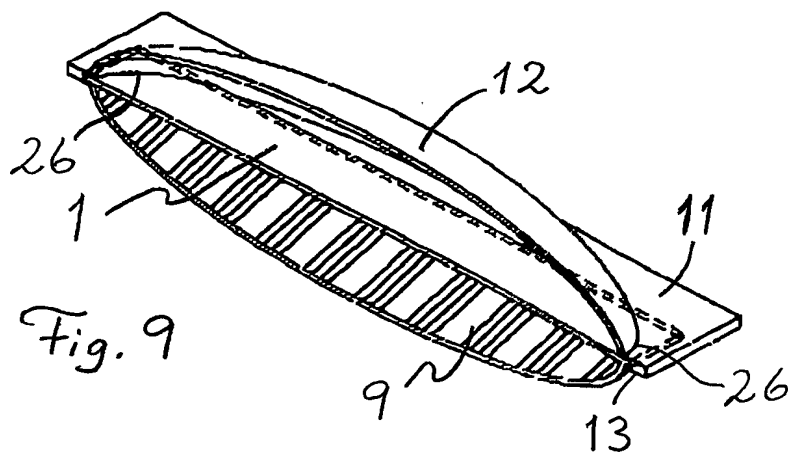
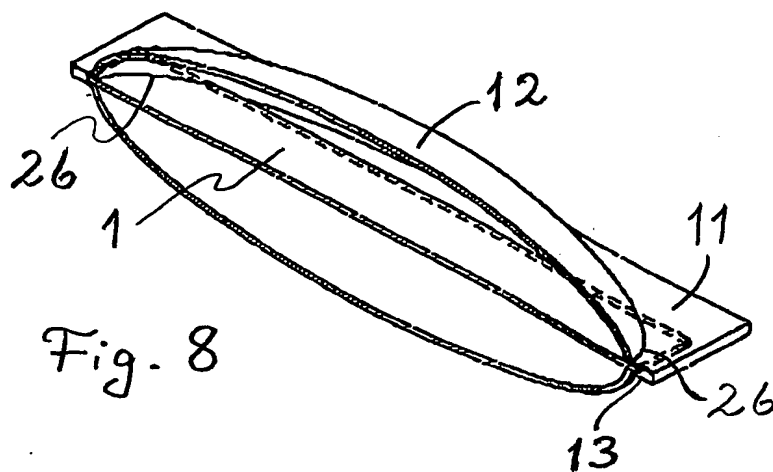
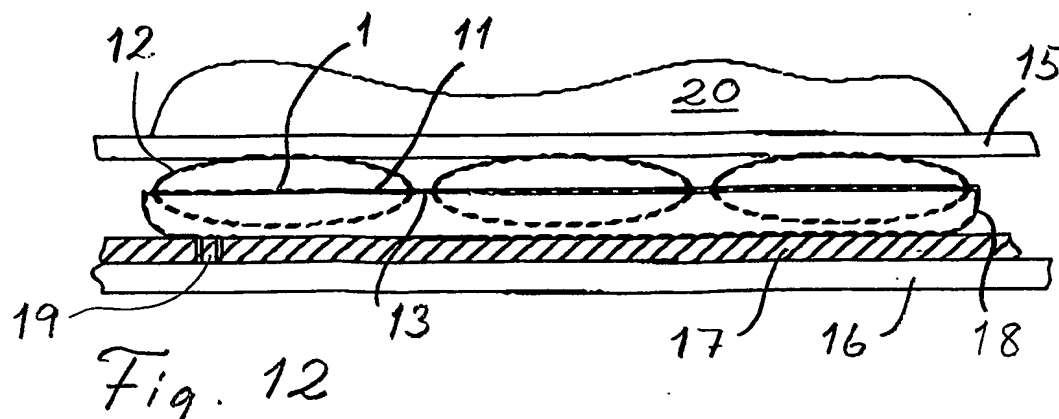
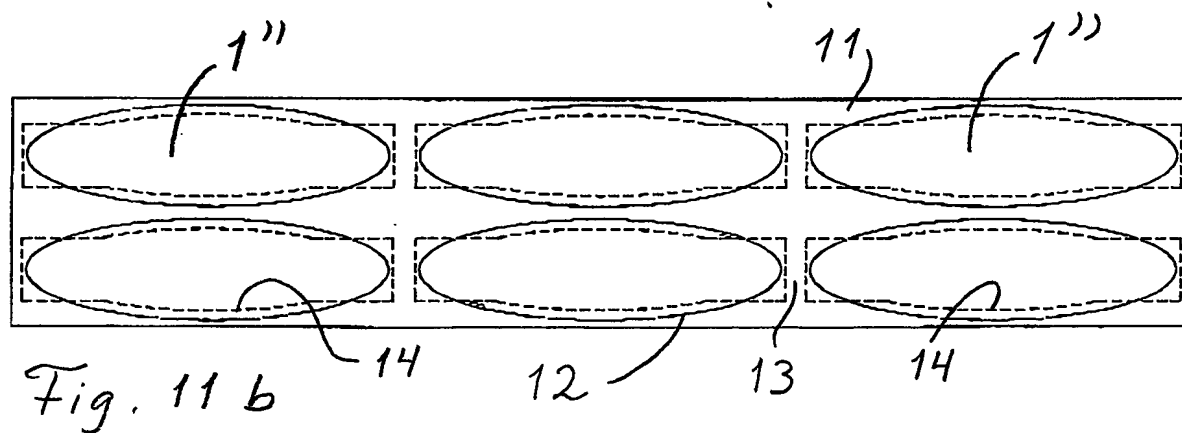
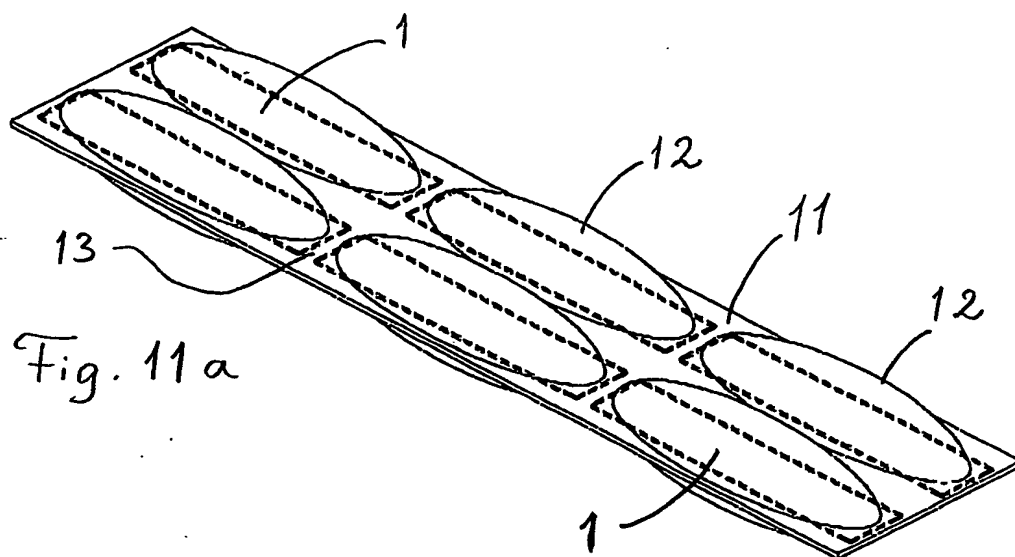


Fig. 7b







7/7

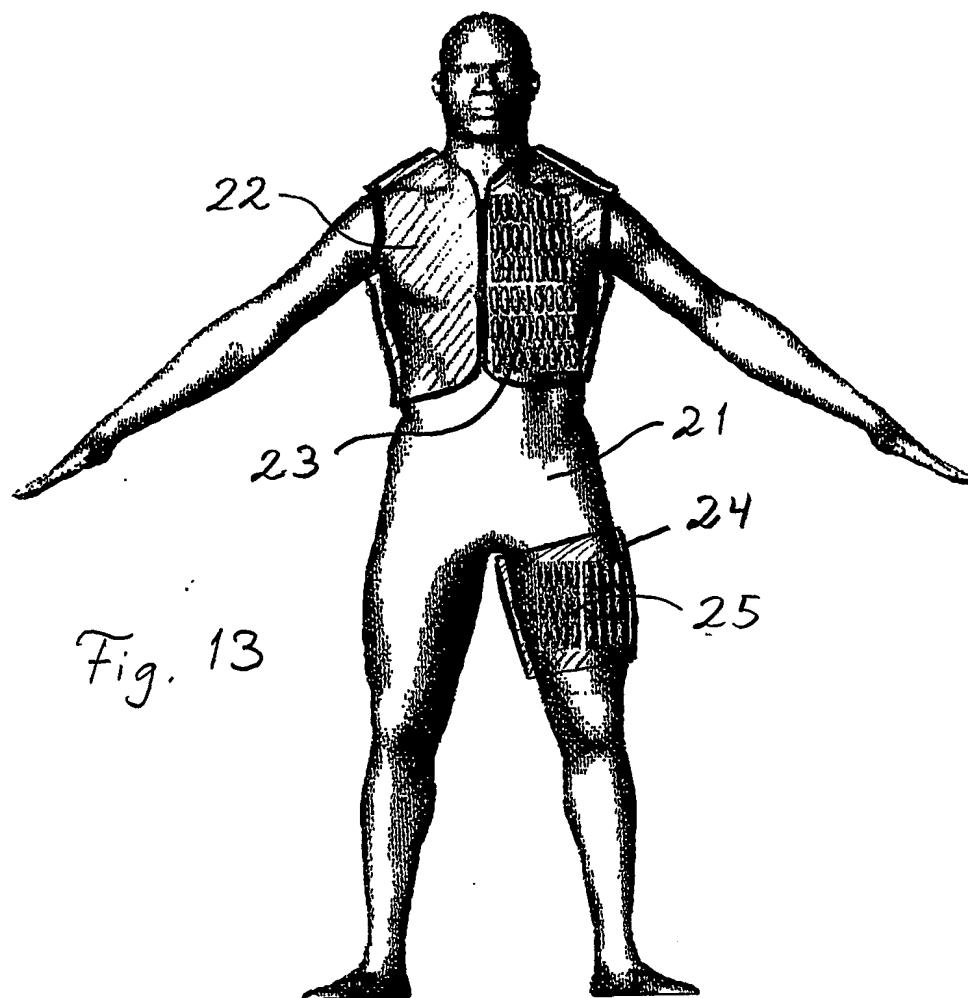
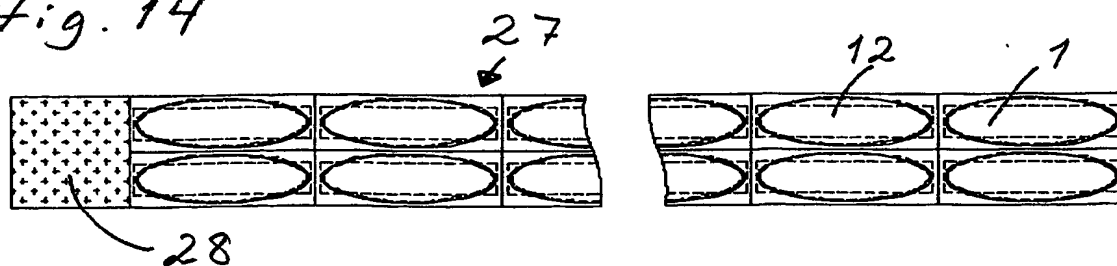


Fig. 14



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INTERNATIONAL SEARCH REPORT

International application No.
PCT/NO 03/00111

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: G01H 11/08, A61B 7/04

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: G01H, A61B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
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| Y | -- | 12,13,15,16 |
| X | DE 2914608 A1 (SENNHEISER ELECTRONIC KG), 23 October 1980 (23.10.80), figure 1 | 1-6 |
| X | EP 0557780 A1 (SIEMENS AKTIENGESELLSCHAFT), 1 Sept 1993 (01.09.93), figure 2 | 1-6,12,13, 15,16 |

☒ Further documents are listed in the continuation of Box C.☒ See patent family annex.

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- "&" document member of the same patent family

Date of the actual completion of the international search

6 June 2003

Date of mailing of the international search report

18-06-2003

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C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

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| Y | DE 3247574 A1 (SIEMENS AG), 28 June 1984 (28.06.84), page 2, figure 2 -- | 12,13,15,16 |
| A | US 3947644 A (S. UCHIKAWA), 30 March 1976 (30.03.76), column 5, line 17 - line 22 -- | 1-16 |
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INTERNATIONAL SEARCH REPORT

Information on patent family members

02/06/03

International application No.

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| EP | 0557780 | A1 | 01/09/93 | NONE | |
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| DE | 3247574 | A1 | 28/06/84 | NONE | |
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| DE | 3248222 | A1 | 28/06/84 | DE 3212618 A DE 3247278 A | 13/10/83 28/06/84 |